MUST®

100% PURE SINE WAVE HOME INVERTER

USER'S MANUAL

SOLAR INVERTER

3.6KW-6.0KW

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Appliances



4200-010055-0100

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ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

The following cases are not within the scope of warranty:

(1) Out of warranty.
(2) Series number was changed or lost.
(3) Battery capacity was declined or external damaged.
(4) Inverter was damaged caused of transport shift, remissness, ect external factor.
(5) Inverter was damaged caused of irresistible natural disasters.
(6) Not in accordance with the electrical power supply conditions or operate environment caused damage.

SAFETY INSTRUCTIONS

WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
5. **CAUTION** – Only qualified personnel can install this device with battery.
6. **NEVER** charge a frozen battery.
7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
10. Fuses are provided as over-current protection for the battery supply.
11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.

INTRODUCTION

This is a multi-function inverter/charger, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support with portable size. Its comprehensive LCD display offers user-configurable and easy-accessible button operation such as battery charging current, AC/solar charger priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Configurable input voltage range for home appliances and personal computers via LCD setting
- Configurable battery charging current based on applications via LCD setting
- Configurable AC/Solar Charger priority via LCD setting
- Compatible to mains voltage or generator power
- Auto restart while AC is recovering
- Overload/ Over temperature/ short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function
- BMS communication
- Dual output

Basic System Architecture

The following illustration shows basic application for this inverter/charger. It also includes following devices to have a complete running system:

- Generator or Utility.
- PV modules (option)

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power all kinds of appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioner.

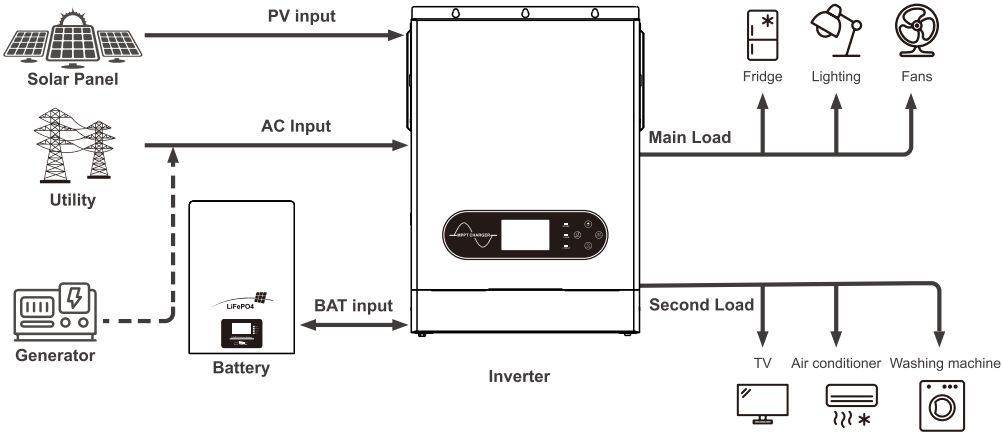
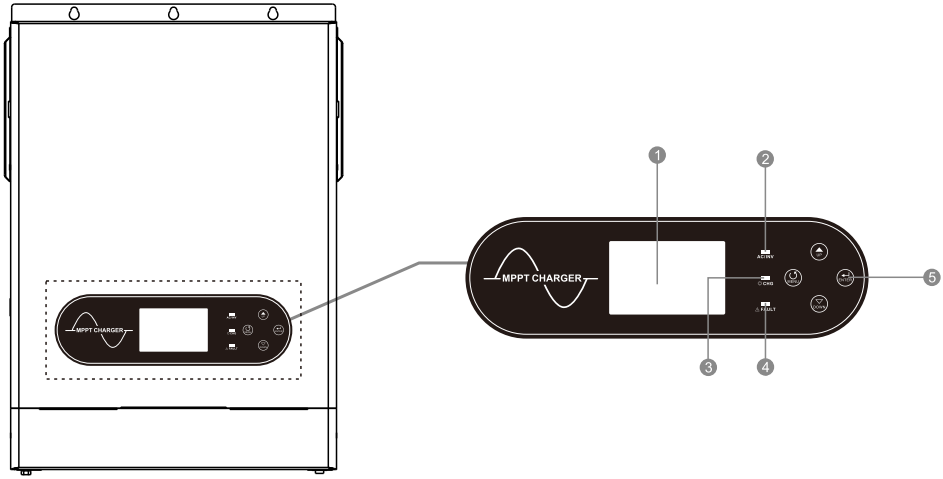
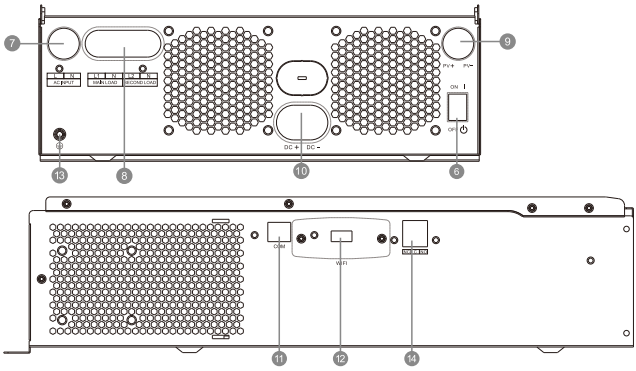


Figure 1 Hybrid Power System

Product Overview





1. LCD display
2. Status indicator
3. Discharging/Charging indicator
4. Fault indicator
5. Function buttons
6. Power on/off switch
7. AC input
8. AC output
9. PV input
10. Battery input
11. RS-485,CAN communication port
12. WIFI (option)
13.Ground
14.Dry Contact

single model

INSTALLATION

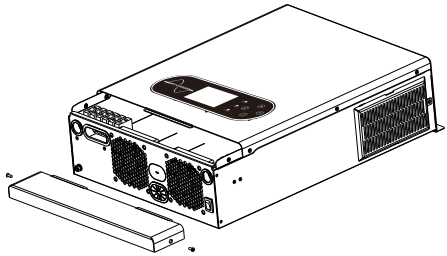
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:

- The unit x 1
- User manual x 1

Preparation

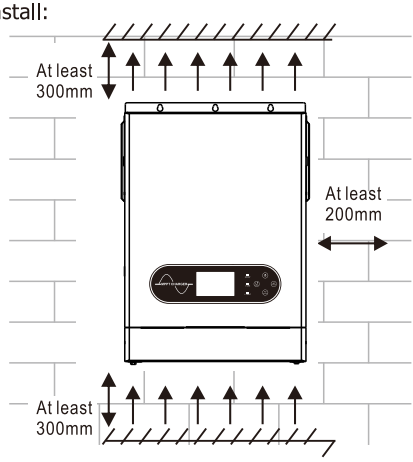
Before connecting all wirings, please take off bottom cover by removing two screws as shown below.



Mounting the Unit

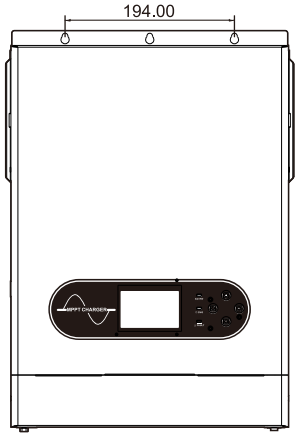
Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- For proper air circulation to dissipate heat, allow a clearance of approx. 200 mm to the side and approx. 300 mm above and below the unit.
- The ambient temperature should be between -10°C and 50°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure keep other objects and surfaces as shown in the below diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.



SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.

Install the unit by screwing two screws.

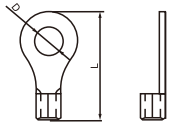


Battery Connection

CAUTION: To safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or beaker size.

WARNING! All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

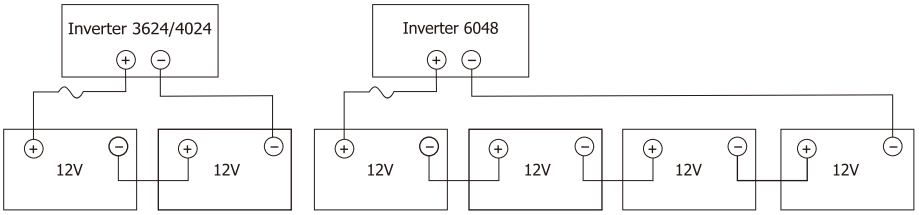
Ring terminal:



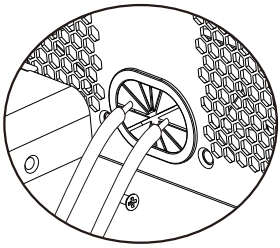
Recommended battery cable and terminal size:

Model	Typical Amperage	Battery capacity	Wire Size
3624 DC24V	135A	100AH	1*4AWG
		200AH	2*6AWG
4024 DC24V	150A	100AH	2*4AWG
		200AH	2*4AWG
6048 DC48V	135A	100AH	1*4AWG
		200AH	2*6AWG

Please follow below steps to implement battery connection:
1. Assemble battery ring terminal based on recommended battery cable and terminal size.
2. 3624/4024 model supports 24VDC system. Connect all battery packs as below chart, It's suggested to connect at least 100Ah capacity battery for 3624/4024 model, and at least 200Ah copacity battery for 6048.



3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the bolts are tightened with torque of 2-3 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.



⚠	**WARNING: Shock Hazard** Installation must be performed with care due to high battery voltage in series.

⚠	**CAUTION!!** Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur. **CAUTION!!** Do not apply anti-oxidant substance on the terminals before terminals are connected tightly. **CAUTION!!** Before making the final DC connection or closing DC breaker/disconnector, be sure DC (+) must be connected to DC (+) and DC (-) must be connected to DC (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a separate AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT-misconnect Input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.
WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

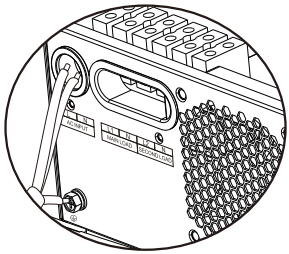
Suggested cable requirement for AC wires

Model	Gauge	Torque Value
3624/4024	12AWG	1.2~1.6Nm
6048	8AWG	1.4~1.6Nm

Please follow below steps to implement AC input/output connection:

1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
2. Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor (⏚)first.

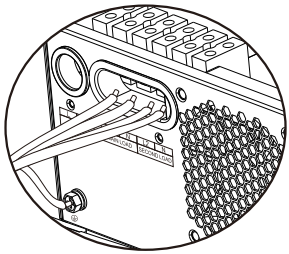
   ⏚ →**Ground (yellow-green)**
   L→LINE (brown or black)
   N→Neutral (blue)



⚠	**WARNING:** Be sure to that AC power source is disconnected before attempting to hardwire it to the unit.

4. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (⏚)first.

   ⏚ →**Ground (yellow-green)**
   L1→LINE (brown or black)
   L2→LINE (brown or black)
   N→Neutral (blue)



5. Make sure the wires are securely connected.

CAUTION: Important
Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are working in parallel operation.

CAUTION: Appliances such as air conditioner are required at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will trig overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install separately a DC circuit breaker between inverter and PV modules.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size as below.

Model	Typical Amperage	Cable Size	Torque
3624/4024	18A	12AWG	1.2~1.6Nm
6048	28A	10AWG	

PV Module Selection:

When selecting proper PV modules, please be sure to consider below parameters:

1. Open circuit Voltage (Voc) of PV modules not exceeds max. PV array open circuit voltage of inverter.
2. Open circuit Voltage (Voc) of PV modules should be higher than min. battery voltage.
3. Max. Power Voltage (Vmpp) of PV modules should be close to best Vmp of inverter or within Vmp range to get best performance. If one PV module can not meet this requirement, it's necessary to have several PV modules in series connection. Refer to below table.

   Note:* Vmp: panel max power point voltage.

   The PV charging efficiency is maximized while PV system voltage is close to Best Vmp.

Maximum PV module numbers in Series: Vmpp of PV module*X pcs = Best Vmp of Inverter or Vmp range

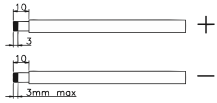
PV module numbers in Parallel: Max. charging current of inverter/Impp

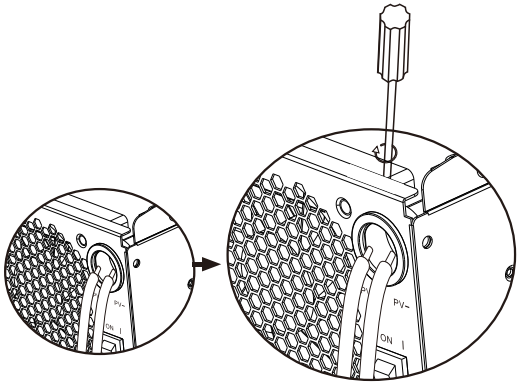
Total PV module numbers=maximum PV module numbers in series*PV module numbers in parallel

Solar Charging Mode			
INVERTER MODEL	**MPPT charger**		
	3624	**4024**	**6048**
Charging Current	100A		
Max. PV Array Open Circuit Voltage	400Vdc	450Vdc	
PV Array MPPT Voltage Range	30~320Vdc	60~360Vdc	
System DC voltage	24Vdc		48Vdc

Please follow below steps to implement PV module connection:

1. Remove insulation sleeve 10 mm for positive and negative conductors.
2. Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.





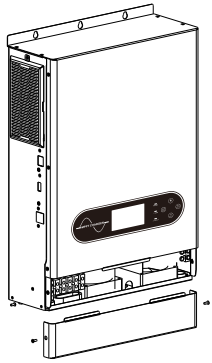
3. Make sure the wires are securely connected.

Recommended PV module configuration

PV Module Spec (reference) Maximum Power (Pmaxl): 425W Max. Power Voltage Vmpp(V) :38.6V Max. Power Current Impp(A) :11.02A Open Circuit Voltage Voc(V) :45.80V Short Circuit Current Isc(A) :11.81A	Total solar input power	Solar input	Q'ty of modules
	2550W	6 pieces in series	6 pcs
	3825W	9 pieces in series	9 pcs
	5100W	6pieces in series 2 strings in parallel	12 pcs
	5950W	7pieces in series 2 strings in parallel	14 pcs

Final Assembly

After connecting all wirings, please put bottom cover back by screwing two screws as shown below.



Communication Connection

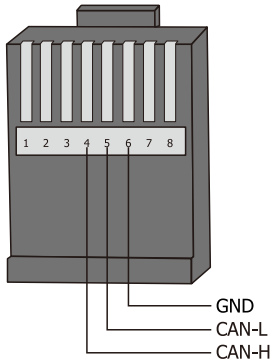
Please use supplied communication cable to inverter and PC. Download the software by link on the last page of this manual into computer and follow on screen instruction to install the monitoring software. For the detailed software operation, please consult the seller if you have any questions.

CAUTION: Only the CAN prot can be used to communicate with the smart battery pack.You need to use CAN-L,CAN-H and GND to establish a connection.

WARNING: It's forbidden to use network cable as the communication cable to directly communicate with the PC port. Otherwise, the internal components of the controller will be damaged.
WARNING: RJ45 interface is only suitable for the use of the company's supporting products or professional operation.

Below chart shows RJ45 Pins definition

Pin	Definition
1	RS-485-B
2	RS-485-A
3	GND
4	CAN-H
5	CAN-L
6	GND
7	
8	



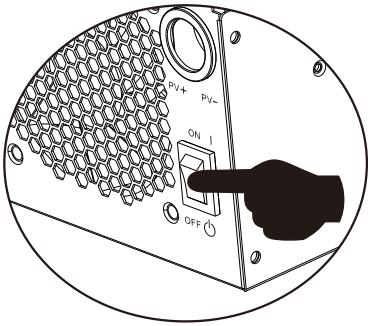
Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit status	Condition			Dry contact port: 	
				NC&C	NO&C
Power Off	Unit is off and no output is powered.			Close	Open
Power On	output is powered from Utility			Close	Open
	Output is powered from Battery or Solar.	Program 37=VOL	Battery voltage<Low DC warning voltage	Open	Close
			Battery voltage>Setting value in Program 21	Close	Open
		Program 37=SOC (BMS communi cation is establ ished)	SOC of Lithium battery<Setting value in Program 38	Open	Close
			SOC of Lithium battery>Setting value in Program 38+30%	Close	Open

OPERATION

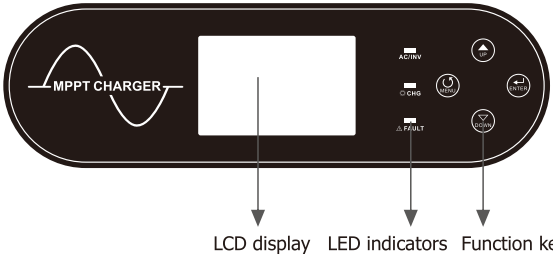
Power ON/OFF



Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the button of the case) to turn on the unit.

Operation and Display Panel

The operation and display panel, shown in below chart, is on the front panel of the inverter. It includes three indicators, four function keys and a LCD display, indicating the operating status and input/output power information.



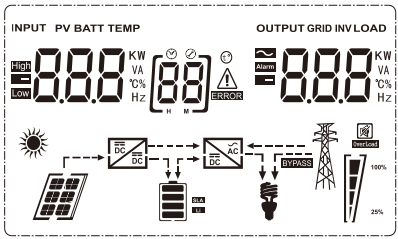
LED Indicator

LED Indicator			Messages
AC/ INV	Green	Solid On	Output is powered by grid in Line mode.
		Flashing	Output is powered by battery or PV in battery mode.
CHG	Yellow	Flashing	Battery is charging or discharging.
⚠ FAULT	Red	Solid On	Fault occurs in the inverter.
		Flashing	Warning condition occurs in the inverter.

Function Keys

Function Keys	Description
MENU	Enter reset mode or setting mode go to previous selection.
UP	Increase the setting data.
DOWN	Decrease the setting data.
ENTER	Enter setting mode and Confirm the selection in setting mode go to next selection or exit the reset mode.

LCD Display Icons



Icon	Function description
Input Source Information and Output Information	
	Indicates the AC information.
	Indicates the DC information.
KW VA ℃% Hz	Indicate input voltage, input frequency, PV voltage, battery voltage and charger current. Indicate output voltage, output frequency, load in VA, load in Watt and discharging current.
Configuration Program and Fault Information	
	Indicates the setting programs.
ERROR	Indicates the warning and fault codes. Warning: flashing with warning code. Fault: lighting ERROR with fault code.
Battery Information	
SLA LI	Indicates battery level by 0-24%, 25-49%, 50-74% and 75-100% in battery mode and charging status in line mode.

In AC mode, it will present battery charging status.

Status	Battery voltage	LCD Display
Constant Current mode / Constant Voltage mode	<2V/cell	4 bars will flash in turns.
	2 ~ 2.083V/cell	Bottom bar will be on and the other three bars will flash in turns.
	2.083 ~ 2.167V/cell	Bottom two bars will be on and the other two bars will flash in turns.
	> 2.167 V/cell	Bottom three bars will be on and the top bar will flash.
Batteries are fully charged.		4 bars will be on.

In battery mode, it will present battery capacity.		
Load Percentage	Battery Voltage	LCD Display
Load >50%	< 1.717V/cell	
	1.717V/cell ~ 1.8V/cell	
	1.8 ~ 1.883V/cell	
	> 1.883 V/cell	
50%> Load > 20%	< 1.817V/cell	
	1.817V/cell ~ 1.9V/cell	
	1.9 ~ 1.983V/cell	
	> 1.983V/cell	
Load < 20%	< 1.867V/cell	
	1.867V/cell ~ 1.95V/cell	
	1.95 ~ 2.033V/cell	
	> 2.033V/cell	

Load Information				
OVER LOAD	Indicates overload.			
	Indicates the load level by 0-24%, 25-49%, 50-74% and 75-100%.			
	0%~24%	25%~49%	50%~74%	75%~100%
				

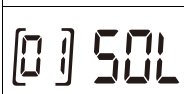
Mode Operation Information	
	Indicates unit connected to the mains.
	Indicates unit connected to the PV panel.
BYPASS	Indicates load is supplied by utility power.
	Indicates the solar charger is working.
	Indicates the DC/AC inverter circuit is working.

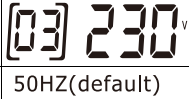
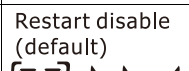
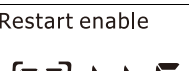
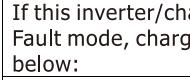
Mute Operation	
	Indicates unit alarm is disabled.

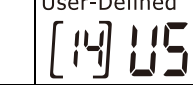
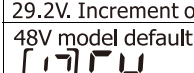
LCD Setting

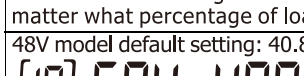
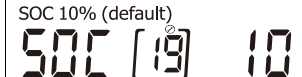
After pressing and holding "ENTER" button for 2 seconds, the unit will enter setting mode. Press "UP"or "DOWN" button to select setting programs. And then, press "ENTER" or "MENU" button to confirm the selection and exit.

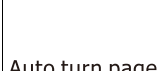
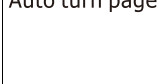
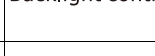
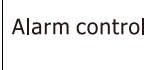
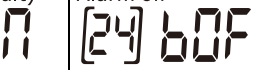
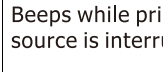
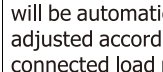
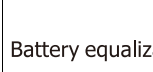
Setting Programs:

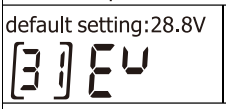
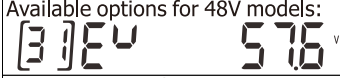
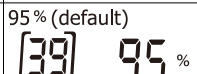
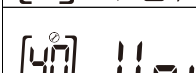
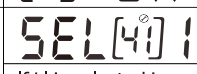
Program	Description	Selectable option	
00	Exit setting mode	Escape 	
01	Output source priority selection		Solar energy provides power to the loads as first priority. If battery voltage has been higher than the setting point in program 21 for 5 minutes, the inverter will turn to battery mode, solar and battery will provide power to the load at the same time. When the battery voltage drops to the setting point in program 20, the inverter will turn to bypass mode, utility provides power to the load only, and the solar will charge the battery at the same time.
			Solar energy provides power to the loads as first priority. If battery voltage has been higher than the setting point in program 21 for 5 minutes, and the solar energy has been available for 5 minutes too, the inverter will turn to battery mode, solar and battery will provide power to the load at the same time. When the battery voltage drops to the setting point in program 20, the inverter will turn to bypass mode, utility provides power to the load only, and the solar will charge the battery at the same time.
		(default) 	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.

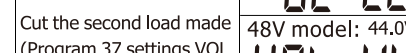
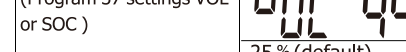
02	AC input voltage range	Appliances (default) 	If selected, acceptable AC input voltage range will be within 90-280VAC.
		UPS 	If selected, acceptable AC input voltage range will be within 170-280VAC.
		VDE 	If selected, acceptable AC input voltage range will conform to VDE4105(184VAC-253VAC).
		GEN 	When the user uses the device to connect the generator, select the generator mode.
03	Output voltage		Set the output voltage amplitude, (220VAC-240VAC).
04	Output frequency	50HZ(default) 	60HZ 
05	Solar supply priority		Solar energy provides power to charge battery as first priority.
		(default) 	Solar energy provides power to the loads as first priority.
06	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable 	Bypass enable (default) 
07	Auto restart when overload occurs	Restart disable (default) 	Restart enable 
08	Auto restart when over temperature occurs	Restart disable (default) 	Restart enable 
10	Charger source priority: To configure charger source priority	If this inverter/charger is working in Line, Standby or Fault mode, charger source can be programmed as below:	
		Solar first 	Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not available.
		Solar and Utility (default) 	Solar energy and utility will charge battery at the same time.

<table>
<tr><td></td><td></td><td>Only Solar
</td><td>Solar energy will be the only charger source no matter utility is available or not.</td></tr>
<tr><td></td><td></td><td colspan="2">If this inverter/charger is working in Battery mode or Power saving mode, only solar energy can charge battery. Solar energy will charge battery if it's available and sufficient.</td></tr>
<tr><td rowspan="4">11</td><td rowspan="4">Maximum solar charging current
（Max. charging current=utility charging current +solar charging current)</td><td colspan="2">3624/4024</td></tr>
<tr><td>100A (default)
</td><td>100A(Maximum current)
Setting range is from 1 A to 100A.
Increment of each click is 1A.</td></tr>
<tr><td colspan="2">6048</td></tr>
<tr><td>80A (default)
</td><td>100A(Maximum current)
Setting range is from 1 A to 100A.
Increment of each click is 1A.</td></tr>
<tr><td rowspan="4">13</td><td rowspan="4">Maximum utility charging current
(Max. charging current= utility charging current + solar charging current)</td><td colspan="2">3624/4024</td></tr>
<tr><td>30A (default)
</td><td>60A(Maximum current)
Setting range is from 1 A to 60A.
Increment of each click is 1A.</td></tr>
<tr><td colspan="2">6048</td></tr>
<tr><td>60A (default)
</td><td>100A(Maximum current)
Setting range is from 1 A to 100A.
Increment of each click is 1A.</td></tr>
<tr><td rowspan="4">14</td><td rowspan="4">Battery type</td><td>AGM (default)
</td><td>Flooded
</td></tr>
<tr><td>GEL
</td><td>LEAD
</td></tr>
<tr><td>Lithium Ion
</td><td>User-Defined
</td></tr>
<tr><td colspan="2">If "User-Defined" LI is selected, battery charge voltage and low DC cut-off voltage can be set up in program 17, 18 and 19.Low DC warning voltage can be set up in program 20.</td></tr>
<tr><td rowspan="4">17</td><td rowspan="4">Bulk charging voltage (C.V voltage)</td><td colspan="2">24V model default setting: 28.2V
</td></tr>
<tr><td colspan="2">If "User-Defined" LI is selected in program 14, this program can be set up. Setting range is from 24.0V to 29.2V. Increment of each click is 0.1V.</td></tr>
<tr><td colspan="2">48V model default setting: 56.4V
</td></tr>
<tr><td colspan="2">If "User-Defined" LI is selected in program 14, this program can be set up. Setting range is from 48.0V to 58.4V for 48Vdc model. Increment of each click is 0.1V.</td></tr>
</table>

<table>
<tr><td rowspan="4">18</td><td rowspan="4">Floating charging voltage</td><td>24V model default setting: 27.0V
</td></tr>
<tr><td>If "User-Defined" LI is selected in program 14, this program can be set up, Setting range is from 24.0V to 29.2V. Increment of each click is 0.1V.</td></tr>
<tr><td>48V model default setting: 54.0V
</td></tr>
<tr><td>If "User-Defined" LI is selected in program 14, this program can be set up, Setting range is from 48.0V to 58.4V for 48Vdc model.Increment of each click is 0.1V.</td></tr>
<tr><td rowspan="6">19</td><td rowspan="6">Low DC cut off battery voltage or SOC setting</td><td>24V model default setting: 20.4V
</td></tr>
<tr><td>If "User-Defined" LI is selected in program 14, this program can be set up. Setting range is from 20.0V to 24.0V. Increment of each click is 0.1V.
Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.</td></tr>
<tr><td>48V model default setting: 40.8V
</td></tr>
<tr><td>If "User-Defined" LI is selected in program 14, this program can be set up. Setting range is from 40.0V to 48.0V for 48Vdc model. Increment of each click is 0.1V.
Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.</td></tr>
<tr><td>SOC 10% (default)
</td></tr>
<tr><td>If"User-Defined" "LI" is selected in program 14,and the SOC percentage method is selected in program 37 ,the low DC cut-off SOC percentage will be able to be set.Setting range is from 0%-90%. Increment of each click is 1%
Low DC cut-off voltage/SOC percentage will be fixed to setting value no matter what percentage of load is connected</td></tr>
<tr><td rowspan="4">20</td><td rowspan="4">Low DC warning and battery stop discharging voltage when grid is available</td><td colspan="2">Available options for 24V models:</td></tr>
<tr><td>23V (default)
</td><td>Setting range is from 22.0V to 29.0V.Increment of each click is 0.1V.
If "User-Defined" LI is selected in program 14, this program can be set up.Low DC warning voltage will be fixed to setting value.</td></tr>
<tr><td colspan="2">Available options for 48V models:</td></tr>
<tr><td>46.0V (default)
</td><td>Setting range is from 44.0V to 58.0V.Increment of each click is 0.1V.
If "User-Defined" LI is selected in program 14, this program can be set up.Low DC warning voltage will be fixed to setting value.</td></tr>
</table>

21	Low DC warning recover and battery stop charging voltage when grid is available	Available options for 24V models:	
		26.4V (default) 	Setting range is from 22.0V to 29.0V. Increment of each click is 0.1V. Low DC warning recover voltage will be fixed to setting value no matter what kind of battery type was selected.
		Available options for 48V models:	
		52.8V (default) 	Setting range is from 44.0V to 58.0V.Increment of each click is 0. 1V. Low DC warning recover voltage will be fixed to setting value no matter what kind of battery type was selected.
22	Auto turn page	(default) 	If selected, the display screen will auto turn the display page.
			If selected, the display screen will stay at latest screen user finally switches.
23	Backlight control	Backlight on 	Backlight off(default) 
24	Alarm control	Alarm on (default) 	Alarm off 
25	Beeps while primary source is interrupted	Alarm on 	Alarm off (default) 
27	Record Fault code	Record enable (default) 	Record disable 
28	Solar power balance: When enabled, solar input power will be automatically adjusted according to connected load power.	Solar power balance enable 	If selected, the solar input power will be automatically adjusted according to the following formula: Max. Input solar power = Max. battery charging power + Connected load power when the machine in OffGrid workstate.
		Solar power balance disable (default) 	If selected, the solar input power will be the same to max. Battery charging power no matter how much loads are connected. The max.battery charging power will be based on the setting current in program 11 (Max. solar power = Max.battery charging power).
30	Battery equalization	Battery equalization 	Battery equalization disable(default) 

31	Battery equalization voltage	Available options for 24V models:	
		default setting:28.8V 	
		Setting range is from 24.0V to 29.2V. Increment of each click is 0.1V.	
		Available options for 48V models: 	
		Setting range is from 48.0V to 58.4V. Increment of each click is 0.1V.	
33	Battery equalization time	60min(default) 	Setting range is from 5 min to 900min. Increment of each clink is 5min.
34	Battery equalization timeout	120min(default) 	Setting range is from 5 min to 900min. Increment of each clink is 5min.
35	Equalization interval	30days(default) 	Setting range is from 0 to 90days. Increment of each clink is 1 day.
36	Equalization activated immediately	Enable 	Disable(default) 
		If equalization function is enabled in program 30, this program can be set up. If "Enable"is selected in this program, it's to activate battery equalization immediately and LCD main page will shows "  ". If "Disable" is selected, it will cancel equalization function until next activated equalization time arrives based on program 35 setting. At this time, " " will be shown in LCD main page too.	
37	BMS control method	Voltage method(default) 	SOC Percent method 
38	SBU mode: Battery stop discharging percent When SOC is available	20 % (default) 	Setting range is from 5% to 95% Increment of each click is 1%.
39	SBU mode: Battery stop charging percent When SOC is available	95 % (default) 	Setting range is from 22% to 100% Increment of each click is 1%.
40	BMS communication	(default) 	when the communication between BMS and converter is faulted ,the converter still charge or discharge from the battery
			when the communication between BMS and converter is faulted ,the converter stop charging or discharging from the battery
41	Lithium battery protocol		Setting range is from 0 to 31 Increment of each click is 1
		If LI is selected in program 14, program 41 can be set. After the program 41 is set, please restart the inverter to take effect. For example,if you set the program 41 to 17,the inverter can communicate with the MUST lithium battery.	

59	Dual output enable/ disable	disable 	If disable,the second load will follow the main load.
		(default) enable 	If enable,the program 60 will work.
60	Cut the second load made (Program 37 settings VOL or SOC)	24V model: 22.0V (default) 	Setting range is from 22.0V to 29.0V. Increment of each click is 0.1V.
		48V model: 44.0V (default) 	Setting range is from 44.0V to 58.0V. Increment of each click is 0.1V.
		25 % (default) 	Setting range is from 20% to 95% Increment of each click is 1%.

After pressing and holding "MENU" button for 6 seconds, the unit will enter reset model. Press "Up"and "DOWN" button to select programs. And then ,press "ENTER" button to exit.

	(default) 	Reset setting disable.
		Reset setting enable.

Fault Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off	
02	Inverter transformer over temperature	
03	Battery voltage is too high or AC input L/N wires are reversed	
04	Battery voltage is too low	
05	Output short circuited	
06	Inverter output voltage is high	
07	Overload time out	
08	Inverter bus voltage is too high	
09	Bus soft start failed	
11	Main relay failed	
21	Inverter output voltage sensor error	
22	Inverter grid voltage sensor error	

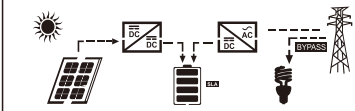
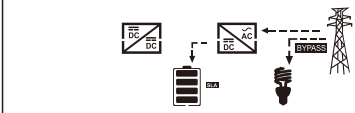
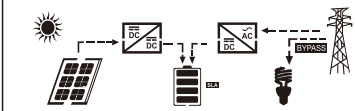
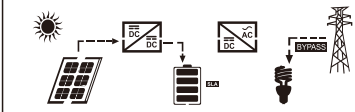
23	Inverter output current sensor error	
24	Inverter grid current sensor error	
25	Inverter load current sensor error	
26	Inverter grid over current error	
27	Inverter radiator over temperature	
31	Solar charger battery voltage class error	
32	Solar charger current sensor error	
33	Solar charger current is uncontrollable	
41	Inverter grid voltage is low	
42	Inverter grid voltage is high	
43	Inverter grid under frequency	
44	Inverter grid over frequency	
51	Inverter over current protection error	
52	Inverter bus voltage is too low or component temperature is to high	
53	Inverter soft start failed	
55	Over DC voltage in AC output	
56	Battery connection is open	
57	Inverter control current sensor error	
58	Inverter output voltage is too low or component temperature is to high	

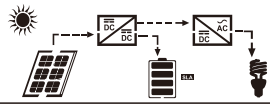
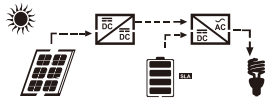
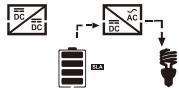
Warning Indicator

Fault Code	Fault Event	Icon on
61	Fan is locked when inverter is on.	
62	Fan 2 is locked when inverter is on.	

63	Battery is over-charged.	
64	Low battery.	
67	Overload.	
70	Output power derating.	
72	Solar charger stops due to low battery.	
73	Solar charger stops due to high PV voltage.	
74	Solar charger stops due to over load.	
75	Solar charger over temperature.	
76	PV charger communication error.	
77	Parameter error.	

Operating State Description

Operation state	Description	LCD display
Utility-Tie state	PV energy is charger into the battery and utility provide power to the AC load.	PV is on 
		PV is off 
Charge state	PV energy and grid can charge batteries.	
Bypass state	Error are caused by inside circuit error or external reasons such as over temperature, and so on.	

Off-Grid state	The inverter will provide output power from battery and PV power.	Inverter power loads from PV energy 
		Inverter power loads from battery and PV energy 
		Inverter power loads from battery only 
Stop mode	The inverter stop working if you turn off the inverter by the soft key or error has occurred in the condition of no grid.	

Display Setting

The LCD display information will be switched in turns by pressing "UP" or "DOWN" key. The selectable information is switched as below order: battery voltage, battery current ,inverter voltage, inverter current, grid voltage, grid current, load in Watt, load in VA, grid frequency, inverter frequency, PV voltage, PV charging power, PV charging output voltage, PV charging current.

Selectable information	**LCD display**
Battery voltage/DC discharging current	
Inverter output voltage/Inverter output current	
Grid voltage/Grid current	
Load in Watt/VA	
Grid frequency/Inverter frequency	
PV voltage and power	
PV charger output voltage and MPPT charging current	

SPECIFICATIONS

Table 1 Line Mode Specifications

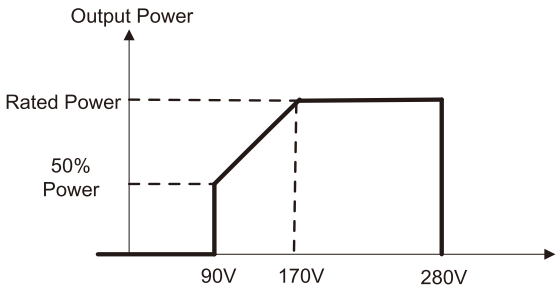
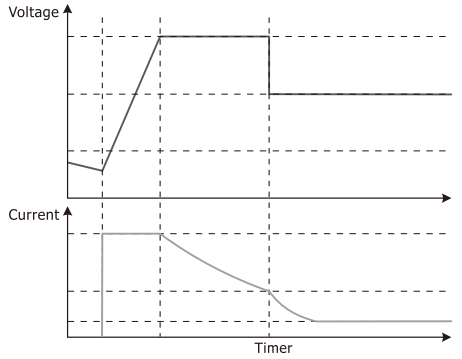
INVERTER MODEL	**3624**	**4024**	**6048**
Input Voltage Waveform	Sinusoidal (utility or generator)		
Nominal Input Voltage	230Vac		
Low Loss Voltage	90Vac±7V(APL,GEN); 170Vac±7V(UPS) 186Vac±7V(VDE)		
Low Loss Return Voltage	100Vac±7V(APL,GEN);180Vac±7V(UPS) 196Vac±7V(VDE)		
High Loss Voltage	280Vac±7V(APL, UPS,GEN) 253Vac±7V(VDE)		
High Loss Return Voltage	270Vac±7V(APL,UPS,GEN) 250Vac±7V(VDE)		
Max AC Input Voltage	300Vac		
Nominal Input Frequency	50Hz / 60Hz (Auto detection)		
Low Loss Frequency	40Hz±1Hz(APL,UPS,GEN) 47.55Hz±0.05HZ(VDE)		
Low Loss Return Frequency	42Hz±1Hz(APL,UPS,GEN) 47.55Hz±0.05HZ(VDE)		
High Loss Frequency	65Hz±1Hz(APL,UPS,GEN) 51.5Hz±0.05HZ(VDE)		
High Loss Return Frequency	63Hz±1Hz(APL,UPS,GEN) 50.05Hz±0.05Hz(VDE)		
Output Short Circuit Protection	Line mode: Circuit Breaker Battery mode: Electronic Circuits		
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)		
Transfer Time	10ms typical (UPS,VDE) 20ms typical (APL)		
Output power derating: When AC input voltage drops to 170V depending on models, the output power will be derated	230Vac model: 		

Table 2 Inverter Mode Specifications

INVERTER MODEL	**3624**	**4024**	**6048**
Rated Output Power(Battery Mode)	3000W	3500W	5500W
Rated Output Power (PV Input > 1000W)	3600W	4000W	6000W
Output Voltage Waveform	Pure Sine Wave		
Output Voltage Regulation	230Vac±5%		
Output Frequency	60Hz or 50Hz		
Peak Efficiency	92%		
Overload Protection	1s@≥150% load;10s@105%~150% load		
Nominal DC Input Voltage	24Vdc		48Vdc
Cold Start Voltage	23.0Vdc		46.0Vdc
Low DC Warning Voltage			
@ load < 20%	22.0Vdc		44.0Vdc
@ 20% ≤ load < 50%	21.4Vdc		42.8Vdc
@ load ≥ 50%	20.2Vdc		40.4Vdc
Low DC Cut-off Voltage			
@ load < 20%	21.0Vdc		42.0Vdc
@ 20% ≤ load < 50%	20.4Vdc		40.8Vdc
@ load ≥ 50%	19.2Vdc		38.4Vdc
High DC Recovery Voltage	29Vdc		58Vdc
High DC Cut-off Voltage	30Vdc		60Vdc

Table 3 Charge Mode Specifications

Utility Charging Mode				
INVERTER MODEL		**3624**	**4024**	**6048**
Charging Current @Nominal Input Voltage		60A(±4A)		100A(±4A)
Floating charging voltage	**AGM / Gel/LEAD Battery**	27.4Vdc		54.8Vdc
	Flooded Battery	27.4Vdc		54.8Vdc
Bulk charging voltage (C.V voltage)	**AGM / Gel/LEAD Battery**	28.8Vdc		57.6Vdc
	Flooded Battery	28.4Vdc		56.8Vdc
Charging Algorithm		3-Step(Flooded Battery, AGM/Gel Battery), 4-Step(LI)		
Solar Charging Mode				
INVERTER MODEL		**3624**	**4024**	**6048**
Charging Current		MPPT-100A (±4A)		MPPT-100A (±4A)
System DC Voltage		24Vdc		48Vdc
Normal Operating Voltage Range		30-320Vdc	60-360Vdc	
Max.PV Array Open Circuit Voltage		400Vdc	450Vdc	
Standby Power Consumption		2W		
PV Voltage Accuracy		+/-2.5V		
Charging Algorithm		3-Step(Flooded Battery, AGM/Gel Battery),4-Step(LI)		
Charging algorithm for lead acid battery				

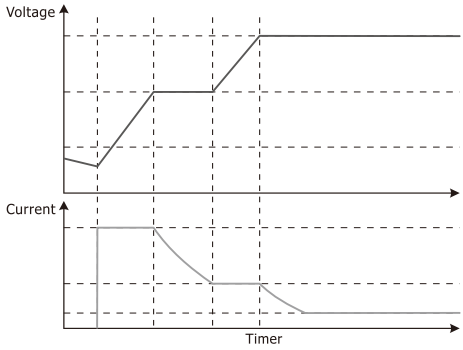
Charging algorithm for Lithium battery			
Joint Utility and Solar Charging			
INVERTER MODEL	**3624**	**4024**	**6048**
CHARGER MODEL	MPPT-100A (±4A)		MPPT-100A (±4A)
Max Charging Current	100A(±4A) (GRID:60A max)		100A(±4A) (GRID:100A max)
Default Charging Current	100A(±4A)		100A(±4A)

Table 4 General Specifications

INVERTER MODEL	3624	4024	6048
Safety Certification	CE		
Operating Temperature Range	-10°C to 50°C		
Storage temperature	-15°C~ 60°C		
Dimension (D*W*H), mm	436x330x122		
Net Weight, kg	7.8	8.0	9.0

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation/Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low. (<1.91V/Cell)	1. Re-charge battery. 2. Replace battery.
No response after power on.	No indication.	1. The battery voltage is far too low. (<1.4V/Cell) 2. Battery polarity is connection reversed.	1. Check if batteries and the wires are connected properly. 2. Re-charge battery. 3. Replace battery.
Mains exist but the unit works in battery mode.	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped.	Check if AC breaker is tripped or AC wiring is connected right .
	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	1. Check if AC wires are too thin and/or too long. 2. Check generator (if applied) is working well or check if input voltage range setting is correct. (Appliance→Wide)
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LED are flashing.	Battery is disconnected.	Check if battery wires are connected right .
Buzzer beeps continuously and red LED is on.	Fault code 07	Overload error. The inverter is overload 110%and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected right and remove abnormal load.
	Fault code 02	Internal temperature of inverter component is over 90°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
	Fault code 03	Battery is over charged.	Return to repair center.
		The battery voltage is too high.	Check if spec and quantity of batteries meet requirements.
		AC input L/N wires are reversed	Check AC input.
	Fault code 01	Fan fault.	Replace the fan.
	Fault code 06/58	Output abnormal .(Inverter voltage below than 95Vac or is higher than 150Vac)	1. Reduce the connected load. 2. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center
	Fault code 51	Over current or surge.	Reduce the connected load. Restart the unit, if the error happens again, please return to repair center.
	Fault code 52	Inverter bus voltage is too low or component temperature is to high.	
	Fault code 55	Output voltage is unbalanced.	
	Fault code 56	Battery is not connected right or fuse is burnt.	If the battery is connected well, please return to repair center.

Appendix: Approximate Back-up Time Table

Model	Load (W)	Backup Time @ 24Vdc 100Ah (min)	Backup Time @ 24Vdc 200Ah (min)
3624/ 4024	300	449	1100
	600	222	525
	900	124	303
	1200	95	227
	1500	68	164
	1800	56	126
	2100	48	108
	2400	35	94
	2700	31	74
	3000	28	67
	3200	25	58
	3500	22	50
Model	Load (W)	Backup Time @ 48Vdc 100Ah (min)	Backup Time @ 48Vdc 200Ah (min)
6048	500	613	1288
	1000	268	613
	1500	158	402
	2000	111	271
	2500	90	215
	3000	76	182
	3500	65	141
	4000	50	112
	4500	44	100
	5000	40	90

Note: Backup time depends on the quality of the battery, age of battery and type of battery. Specifications of batteries may vary depending on different manufacturers.

GUARANTEE CERTIFICATE

Serial No.: _____

Customer`s Name				Contact Person	
Address				Telephone No.	
Product/Model:		Post Code		Fax No.	
Date of purchase			Expire Date		
Dealer Signature			Customer Signature		

GUARANTEE CERTIFICATE

Serial No.: _____

Customer`s Name				Contact Person	
Address				Telephone No.	
Product/Model:		Post Code		Fax No.	
Date of purchase			Expire Date		
Dealer Signature			Customer Signature		